



## PUMP SERVICING PACKAGES

WORK SCOPE	BASIC	STANDARD	VIP
As Received Inspection	X	X	X
Strip to component level	X	X	X
Cleaning of all components	X	X	X
Dimensional check of all components			X
Dimensional check of all running clearances		X	X
N.D.T of all cast components (C/W Reports)			X
As Found visual Inspection Report	X	X	X
Design review of pump operating conditions			X
Route cause analysis of abnormal component condition			X
Recommendations to extend MTBO (Material / Hydraulic or Mechanical Changes)			X
Replacement of consumable parts (O'rings / Gaskets / Bearings)	X	X	X
Re-instatement of all running clearances (Repair or replace)		X	X
Dynamic balance or rotor assembly		X	X
Dynamic balance of individual Impellers			X
Assembly of components	X	X	X
Rebuild report (including photographs)		X	X
Rebuild report (including all running clearances)		X	X
Rebuild report (including conclusions of design review, recommendations on maintenance practices or upgrades available)			X
6 month warranty*	X		
12 month warranty*		X	
+ 12 month warranty*			X

**\*Please note\***

Warranty terms and conditions stated above are for illustration purposes only and are subject to the conclusion of a full strip, inspect, report at a Clydeunion approved facility, and recommendation for repair / replace reuse componets being agreed.